

# Nature's Polymer: Sustainable Potato Bioplastic

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## Title

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## Introduction

Plastics are widely used in packaging, household items, and industry, but most of them are petroleum-based and non-biodegradable. This creates long-term environmental pollution, harming soil, water, and living organisms. A sustainable alternative is bioplastic, made from renewable natural polymers such as starch. Potato starch, being abundant, cheap, and biodegradable, can be processed into films that mimic the properties of plastic. This project investigates how potato starch can be used to create bioplastic and how its properties vary with the amount of glycerol used.

As the global demand for sustainable alternatives to conventional plastics continues to rise, bioplastics have emerged as a promising solution to combat plastic pollution and reduce environmental impact. Among these innovations, **potato-based bioplastics** represent a natural and renewable material that is both biodegradable and eco-friendly. Derived from starch extracted from potatoes—a widely available and low-cost agricultural crop—this form of bioplastic offers a viable alternative to petroleum-based plastics used in packaging, utensils, and disposable items.

**Potato starch bioplastics**, often referred to as **Nature's Polymers**, utilize the natural polymer chains found in starch to create materials that can degrade in natural environments without leaving harmful residues. Their production requires less energy and emits fewer greenhouse gases compared to traditional plastic manufacturing, making them a sustainable choice for a greener future.

This introduction explores the development, properties, and potential of potato-based bioplastics as a key player in the transition toward environmentally responsible materials.

## B. Problem Statement

Can potato starch be used to make a biodegradable plastic, and how does varying the glycerol content affect its strength, flexibility, and water absorption?

### **C. Hypothesis**

If potato starch is mixed with water, vinegar, and glycerol and then heated, it will gelatinize to form a biodegradable plastic sheet. Increasing the glycerol content will improve flexibility but reduce strength, while lower glycerol content will increase hardness but cause brittleness.

### **D. Variables**

**Independent Variable:** Amount of glycerol (0.5 tsp, 1 tsp, 2 tsp).

**Dependent Variables:** Flexibility, tensile strength (break load), elongation at break, water absorption, biodegradability.

**Controlled Variables:** Potato starch quantity, vinegar amount, water volume, heating method, drying temperature, sample size and dimensions, ambient conditions.

### **E. Materials Required**

Potato starch (extracted from fresh potatoes)

Water

Glycerol (plasticizer)

Vinegar (acetic acid)

Beaker/saucepan and stirrer

Measuring spoons, balance

Glass plate or baking sheet (for casting)

Vernier caliper/micrometer

Weights and clamp (for tensile test)

Soil and mesh bags (for biodegradation test)

### **F. Procedure**

1. Extract starch from grated potatoes by washing and settling.
2. Mix 1 tbsp starch, 100 mL water, 1 tsp vinegar, and different glycerol amounts (0.5, 1, and 2 tsp).
3. Heat while stirring until gelatinization occurs.
4. Pour mixture onto a glass plate, spread evenly, and allow to dry (24–48 h).
5. Condition films for 24 h, cut into strips, and label them.
6. Measure thickness, tensile strength, elongation, flexibility score, water absorption, and biodegradation.
7. Record all data in tables and compare results.

### **G. Data Collection**

Sample Data Table:

Sample ID	Glycerol (tsp)	Thickness (mm)	Break load (g)	Elongation (%)	Flexibility (1-5)	Water absorption(%)	Biodeg.after 14 days(%)
A-0.5	0.5	0.25	120	4.0	2	10.5	8.5
B-1.0	1.0	0.31	92	18.0	4	17.8	6.2
C-2.0	2.0	0.45	60	42.0	5	26.0	4.0

## **H. Conclusion**

Potato starch can be successfully converted into biodegradable plastic. The study showed that glycerol content directly influences properties: low glycerol produced harder but brittle films, medium glycerol gave a balance of flexibility and strength, while high glycerol produced flexible but weaker and water-absorbing films. All samples showed biodegradation in soil, confirming their eco-friendly nature. Thus, potato starch bioplastic is a sustainable alternative to petroleum plastics.

## **I. References**

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