

The background of the slide is decorated with various breads and pastries. At the top left, there is a braided loaf. Next to it is a white, fluffy roll. To the right are several round, golden-brown rolls, some with a grid pattern. Further right is a large, flat, golden-brown flatbread with dark spots. On the right side, there is a round, golden-brown roll with white seeds. At the bottom right, there is a large, dark brown, textured roll. The bottom left corner shows a golden-brown roll and a small, round, golden-brown roll.

NATURE'S SHIELD: USING EVERYDAY SPICES TO EXTEND BREAD FRESHNESS

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Abstract

Bread, being rich in carbohydrates and moisture, is highly susceptible to fungal contamination.

Most commercial bakeries rely on chemical preservatives to prevent spoilage, but such chemicals can have long-term health impacts. This study investigates natural antifungal agents — clove, vinegar, and cinnamon — as potential alternatives for mold prevention in bread.

In the first trial, bread treated with clove and vinegar showed no visible mold up to 6 days, but its flavor turned sour. In the second trial, a new formulation using clove and cinnamon was tested, and the combination delayed mold growth up to 8–9 days, while the control bread developed visible mold by Day.

The results confirm that clove and cinnamon together provide extended mold resistance while maintaining desirable taste and aroma. This demonstrates the potential of spice-based natural preservatives to safely enhance the shelf life of bread products, highlighting a promising alternative to conventional chemical preservatives.

Introduction

Natural Mold Control in Bread Bread is prone to mold due to its

moisture and nutrients. Synthetic

preservatives like calcium propionate are effective but may cause health issues with frequent use. This has sparked interest in

natural
alternatives.

Clove (eugenol) and cinnamon (cinnamaldehyde) have strong antifungal properties, while vinegar lowers pH to deter mold but

can affect taste. This study compares clove + vinegar and clove + cinnamon to identify the most effective and palatable natural preservative

Statement of problem



Bread's shelf life is typically limited to a few days due to fungal contamination. Although chemical preservatives can extend its freshness, they pose health concerns and may alter flavor. Natural options like vinegar can slow fungal growth but often affect taste. Thus, there is a critical need to develop a natural, safe, and effective antifungal formulation that not only inhibits mold growth but also preserves bread's taste, aroma, and texture.

Hypothesis

If natural antifungal agents such as clove, vinegar, and cinnamon are added to bread dough, they will inhibit fungal growth and extend shelf life. Specifically, the synergistic action of clove and cinnamon is expected to delay mold growth more effectively than vinegar alone, clove alone, or untreated bread.



Methodology

The research involved four experimental batches—starting with clove, vinegar, and their combination; adding a plain bread control; replacing vinegar with cinnamon; and finally optimizing ingredient amounts—using standard bread-making steps: activate yeast, prepare dough, knead and rise, add spices, bake at 180 °C for 25 minutes, then cool and store in airtight containers.



Batch 4: Final Optimized Experiment (Main Study)

Objective: To evaluate the most effective natural antifungal combination with increased additive concentrations.

Samples Prepared:

- **Sample A: Normal bread**
- **Sample B: Vinegar-treated bread**
- **Sample C: Clove-treated bread**
- **Sample D: Clove + Cinnamon-treated bread**

	NORMAL	CLOVE	VINEGAR	CINNAMON + CLOVE
Flour	30g	30g	30g	30 g
Baking powder	1 tsp	1tsp	1 tsp	1 tsp
Salt	1 pinch	1 pinch	1 pinch	1 pinch
Honey	1 tsp	1 tsp	1 tsp	2 tsp
Ghee/butter	1 tsp	1 tsp	1 tsp	1 tsp
Clove	-	0.05 gm	-	0.05 gm
Cinnamon	-	-	-	0.03 gm
Vinegar	-	-	2 tsp	-
Water	20-30 ml	20-30 ml	20-30 ml	20-30 ml



Observation

Optimizing Natural Mold Prevention in Bread

The study used four batches to refine antifungal methods: Batch 1 tested clove, vinegar, and their mix; Batch 2 added a plain control; Batch 3 swapped vinegar for cinnamon; Batch 4 optimized ingredient amounts for shelf life.

Procedure: Activate yeast (water, sugar, yeast), mix dough (flour, salt, butter, yeast), knead and rise (1 hr), add 1 tsp spice per loaf, bake at 180 °C for 25 min, cool and store in airtight containers.

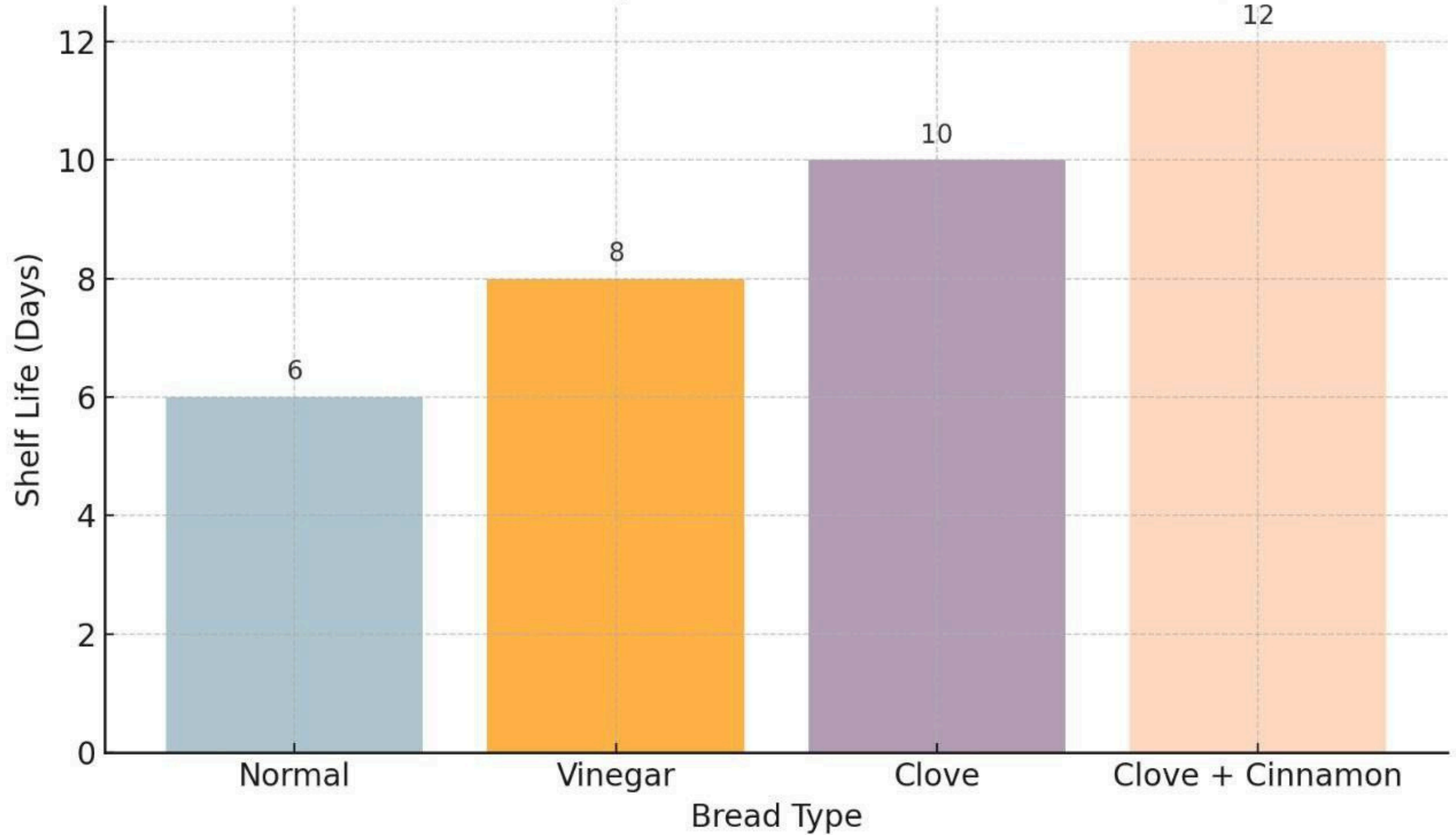


Data analysis

The results show clear differences in mold resistance: normal bread molded by Day 6, vinegar-treated lasted 8 days, clove-treated reached Day 10, and clove + cinnamon stayed mold-free for 12 days, confirming their strong and synergistic antifungal effects.



Shelf Life Comparison



Result

Comparative Summary of All Experimental Batches

Across four experimental batches, clove, vinegar, and cinnamon were tested for their antifungal effect on bread.

Early trials showed inconsistent data, but later batches provided clearer trends. Normal bread molded the fastest, followed by vinegar. Clove-treated samples lasted longer, and the clove + cinnamon combination consistently showed the highest mold-resistance, remaining mold-free for up to 12 days in the final optimized batch.



Batch	Samples Tested	Experimental Focus	Outcome Summary	Notes
Batch 1	Clove, Vinegar, Clove + Vinegar	Preliminary antifungal test vs. market bread	Market bread lasted longer due to normal preservatives. All samples smelled bad by Day 5–6 despite no visible mold.	Preliminary data only; no normal sample.
Batch 2	Normal, Clove, Vinegar, <u>Clove+Vinegar</u>	Controlled comparison including normal sample	All samples remained mold-free until Day 5, but ants consumed them afterward.	Incomplete data due to contamination.
Batch 3	Normal, Clove, Vinegar, Clove + Cinnamon	Replacement of vinegar with cinnamon	Normal bread molded first, followed by vinegar. Clove + Cinnamon and Clove showed better mold resistance (~10 days).	Guided final formulation.
Batch 4	Normal, Clove, Vinegar, Clove + Cinnamon	Final optimized formulation with increased concentration	Normal: Mold by Day 6; Vinegar: Day 8; Clove: Day 10; Clove + Cinnamon: No mold up to Day 12.	Final and most reliable results.

Discussion

The study confirms that natural compounds in clove (eugenol) and cinnamon (cinnamaldehyde) effectively inhibit fungal growth and extend bread shelf life. Eugenol disrupts fungal cell membranes, while cinnamaldehyde interferes with enzymes and spore germination. Vinegar lowers pH but may affect taste. The clove + cinnamon combo showed a synergistic effect, enhancing antifungal action and preserving sensory quality. Unlike studies using essential oils, this research used powdered spices, offering a simple, affordable, and consumer-friendly method that complements modern packaging innovations

Conculsion

This study shows that clove and cinnamon are effective natural antifungal agents for bread. The clove + cinnamon mix kept bread mold-free for over 12 days, outperforming clove alone and vinegar, which offered moderate protection but affected taste. Using powdered spices instead of essential oils proved to be a simple, eco-friendly, and effective way to extend shelf life without compromising quality. This method offers a promising alternative to synthetic preservatives and complements modern packaging innovations



Future Scope

To enhance the reliability and scientific depth of future studies, the following steps are recommended:


- Perform microbial analysis on agar plates to identify specific fungi and quantify colony-forming units (CFUs).
 - Explore other natural plant extracts (e.g., thyme, oregano) for synergistic effects.
- Future research could focus on comparing the antifungal effectiveness of fresh powdered spices versus essential oils and exploring how these natural ingredients could be integrated with advanced mold-resistant packaging to develop comprehensive, dual-layer preservation solutions for commercial bakery products.
- Investigate potential commercial applications by scaling up the formulation and testing under industrial conditions.



Acknowledgement



We sincerely thank our Director, Safar Khan Sir, and Principal, Farha Ma'am, for giving us this opportunity and for their continuous encouragement throughout the course of our research project. We are deeply grateful to our mentor, Batool Fatema Ma'am, for her valuable guidance, insightful suggestions, and unwavering support at every stage of the study.



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